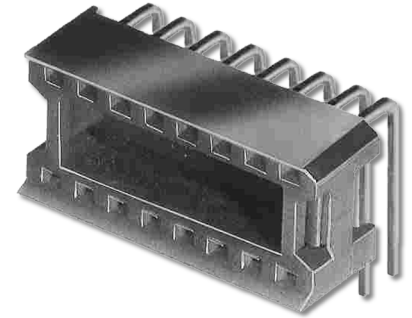




# Series 800 Vertisocket™ DIP Socket w/Bifurcated Contacts for Horizontal Mounting

## FEATURES

- Full line of Horizontal Display DIP Sockets for DIP packaging of LEDs, incandescent lamps, DIP switches, test points, etc.
- Variations of Mounting Position and Pin Configuration provide Exceptional Design Freedom
- Restricted Entry for Contact Protection
- Accepts Standard LEDs and Incandescent Displays as well as 0.500 [12.70] and 0.600 [15.24] Tall Displays



## GENERAL SPECIFICATIONS

- **STANDARD BODY MATERIAL:** black UL 94V-0 4/6 Nylon
- **BIFURCATED CONTACTS:** Grade A spring-tempered Phosphor Bronze per QQ-B-750
- **CONTACT PLATING:** 10 $\mu$  [0.25 $\mu$ ] min. Au per MIL-G-45204 over 50 $\mu$  [1.27 $\mu$ ] min. Ni per QQ-N-290 –OR– 200 $\mu$  min. matte Sn per ASTM B545-97(2004)e1 over 50 $\mu$  [1.27 $\mu$ ] min. Ni per QQ-N-290 –OR– 200 $\mu$  [5.08 $\mu$ ] min. bright 90/10 Sn/Pb per MIL-T-10727 Type 1 over 50 $\mu$  [1.27 $\mu$ ] min. Ni per QQ-N-290
- **SPACER:** Fish paper
- **CONTACT CURRENT RATING:** 1.5 amps
- **OPERATING TEMPERATURE:** 221°F [105°C] Sn & Sn/Pb plating; 257°F [125°C] Au plating
- **INSERTION FORCE:** 110g/pin average
- **WITHDRAWAL FORCE:** 75g/pin average
- **ACCEPTS:** flat leads up to 0.014 [0.36] thick and 0.020 [0.51] wide; round leads up to 0.020 [0.51] dia.
- **ACCEPTS LEAD LENGTHS:** 0.075-0.160 [1.91-4.06]

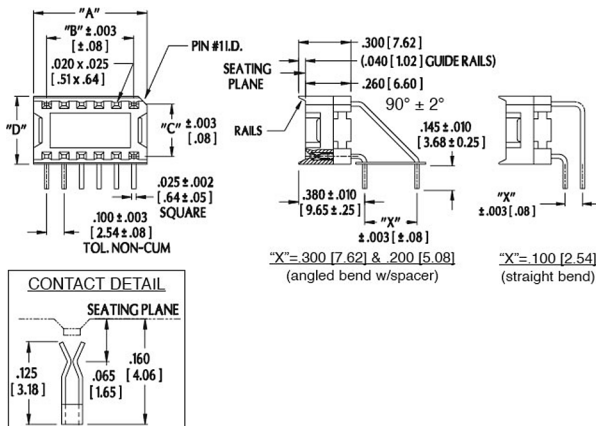
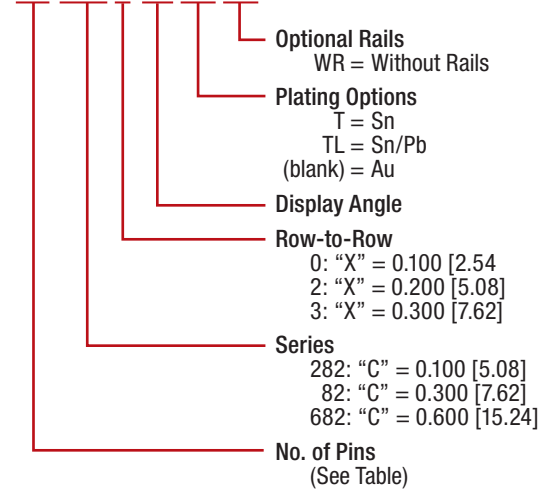
## MOUNTING CONSIDERATIONS

- **SUGGESTED PCB HOLE SIZE:** 0.044  $\pm$  0.002 [1.12  $\pm$  0.05] dia.

Consult [Data Sheet 13002](#) for Vertical Mounting Vertisocket™ with bifurcated contacts.

## ORDERING INFORMATION

**XX-X82 X-90 XX XX**



Dim. "D"	Dim. "X"	No. of Pins
0.290 [7.37]	0.100 [2.54]	8, 10
	0.200 [5.08]	
	0.300 [7.62]	
0.390 [9.91]	0.100 [2.54]	8, 14 thru 20
	0.200 [5.08]	
	0.300 [7.62]	
0.690 [17.53]	0.100 [2.54]	8 thru 40, 48
	0.200 [5.08]	
	0.300 [7.62]	

ALL DIMENSIONS: INCHES [MILLIMETERS]  
 ALL TOLERANCES:  $\pm$ 0.005 [0.13] UNLESS OTHERWISE SPECIFIED  
 FOR VERTICAL MOUNTING, SEE [DATA SHEET 13002](#)  
 CONSULT FACTORY FOR OTHER SIZES AND CONFIGURATIONS

CUSTOMIZATION: ARIES SPECIALIZES IN CUSTOM DESIGN AND PRODUCTION. SPECIAL MATERIALS, PLATINGS, SIZES, AND CONFIGURATIONS CAN BE FURNISHED, DEPENDING ON QUANTITY.  
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# Series 800 Vertisocket™ w/Bifurcated Contacts for Vertical Mounting

## FEATURES

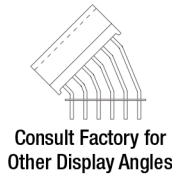
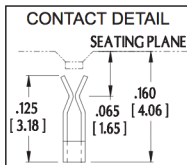
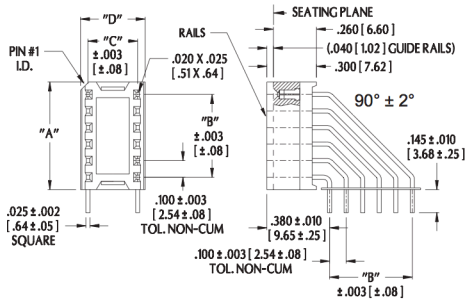
- DIP Packaging of LEDs, Incandescent Lamps, DIP Switches, Test Points, etc.
- Variations of Mounting Positions and Pin Configurations provide Exceptional Design Freedom
- Restricted Entry for Contact Protection
- Accepts Standard LEDs and Incandescent Displays as well as 0.500 [12.70] and 0.600 [15.24] Tall Displays

## GENERAL SPECIFICATIONS

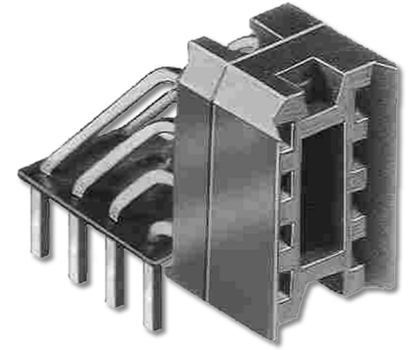
- **STANDARD BODY MATERIAL:** black UL 94V-0 4/6 Nylon
- **BIFURCATED CONTACTS:** Grade A spring-tempered Phosphor Bronze per QQ-B-750
- **STANDARD CONTACT PLATING:** 10µ [0.25µ] min. Au per MIL-G-45204, over 50µ [1.27µ] min. Ni per QQ-N-290
- **PLATING OPTIONS:** 200µ min. matte Sn per ASTM B545-97(2004)e1 over 50µ [1.27µ] min. Ni per QQ-N-290 –OR– 200µ min. bright 90/10 Sn/Pb per MIL-T-10727 Type 1 over 50µ [1.27µ] min. Ni per QQ-N-290
- **CONTACT CURRENT RATING:** 1.5 amps
- **OPERATING TEMPERATURE:** 221 °F [105°C] Sn and Sn/Pb plating; 257°F [125°C] Au plating
- **INSERTION FORCE:** 110g/pin average
- **WITHDRAWAL FORCE:** 75g/pin average
- **FLAT LEADS:** flat leads up to 0.014 [0.36] thick and 0.020 [0.51] wide
- **ROUND LEADS:** up to 0.020 [0.51] dia.
- **LEAD LENGTHS:** 0.075-0.160 [1.91-4.06]

## MOUNTING CONSIDERATIONS

- **SUGGESTED PCB HOLE SIZE:** 0.044 ±0.002 [1.12 ±0.05] dia.

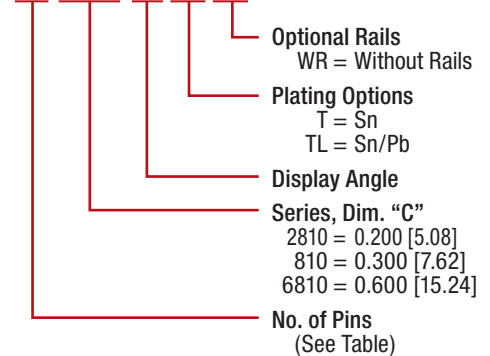


"A" = (NO. OF PINS PER ROW x 0.100 [2.54]) + 0.050 [1.27]  
 "B" = (NO. OF PINS PER ROW - 1) x 0.100 [2.54]



## ORDERING INFORMATION

**XX-X810-90 XX XX**



Dim. "C"	Dim. "D"	No. of Pins
0.200 [5.08]	0.290 [7.37]	8, 10
0.300 [7.62]	0.390 [9.91]	8, 14, 16, 18, 20
0.600 [15.24]	0.690 [17.53]	8, 10, 12, 14, 16, 18, 20

ALL DIMENSIONS: INCHES [MILLIMETERS]  
 ALL TOLERANCES: ±0.005 [0.13] UNLESS OTHERWISE SPECIFIED  
 FOR HORIZONTAL MOUNTING, SEE DATA SHEET 13001  
 CONSULT FACTORY FOR OTHER SIZES AND CONFIGURATIONS

CUSTOMIZATION: ARIES SPECIALIZES IN CUSTOM DESIGN AND PRODUCTION. SPECIAL MATERIALS, PLATINGS, SIZES, AND CONFIGURATIONS CAN BE FURNISHED, DEPENDING ON QUANTITY.  
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13002  
 Rev. 2.4  
 1 of 1



# Series 810 & 822 Economy Vertisocket™ w/Bifurcated Contacts

## FEATURES

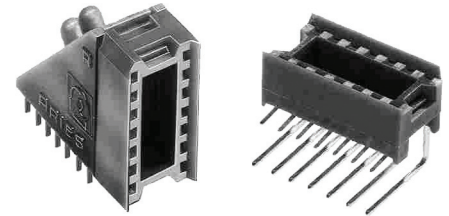
- High-volume Vertical Display Mounting Applications
- Useful for Connection of Board-to-Board Jumpers and DIP Switches, as well as LED Devices

## GENERAL SPECIFICATIONS

- **STANDARD BODY MATERIAL:** black UL 94 V-0 4/6 Nylon
- **BIFURCATED CONTACTS:** Grade-A spring-tempered Phosphor Bronze per QQ-B-750
- **STANDARD CONTACT PLATING:** 50μ [1.27μ] min. matte Sn per ASTM B545-97 over 50μ [1.27] Ni per QQ-N-290 –OR– 90/10 Sn/Pb per MIL-T-10727 Type 1 over 50μ [1.27] Ni per QQN-290
- **CONTACT CURRENT RATING:** 1 amp
- **OPERATING TEMPERATURE:** 221°F [105°C]
- **INSERTION FORCE:** 110g/pin average
- **WITHDRAWAL FORCE:** 75g/pin average
- **FLAT LEADS:** up to 0.014 [0.36] thick and 0.020 [0.51] wide
- **ROUND LEADS:** up to 0.020 [0.51] dia.
- **LEAD LENGTHS:** 0.75-0.160 [1.91-4.06] dia.

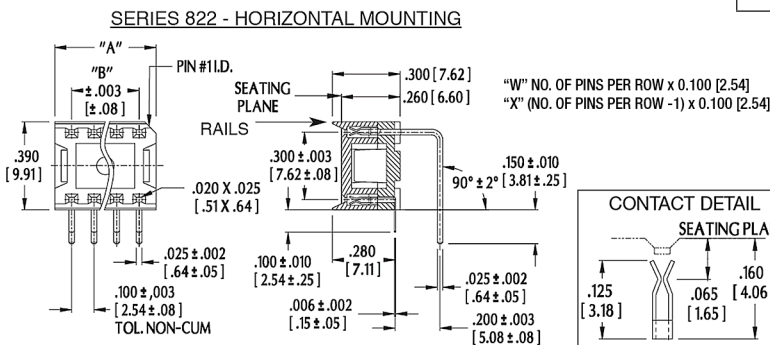
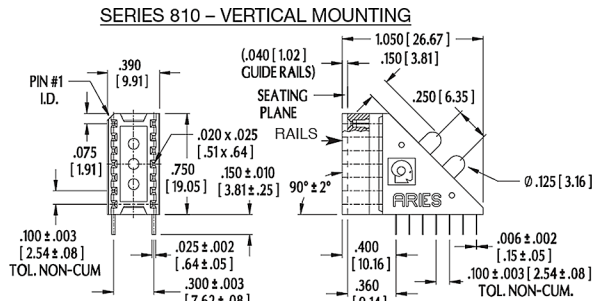
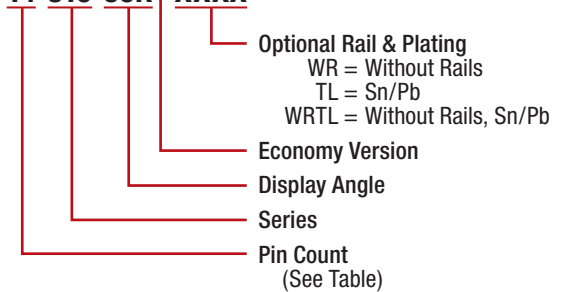
## MOUNTING CONSIDERATIONS

- **SUGGESTED PCB HOLE SIZE**  
For P/N 14-810-90R = 0.036 ± 0.002 [0.91 ± 0.05] dia.  
For P/N XX-822-90E = 0.044 ± 0.002 [1.12 ± 0.05] dia.



## ORDERING INFORMATION

**XX-822-90 E XXXX**  
**14-810-90R XXXX**



Body Style	Dim. "Y"	Dim. "Z"	Pin Count
A	0.450 [11.43]	0.300 [7.62]	8, 10
B	0.750 [19.05]	0.600 [15.24]	8, 10, 12, 14, 16
B	0.850 [21.59]	0.700 [17.78]	8, 10
B	0.950 [24.13]	0.800 [20.32]	8, 10, 12, 14, 16

**ALL DIMENSIONS: INCHES [MILLIMETERS]**  
**ALL TOLERANCES: ±0.005 [0.13] UNLESS OTHERWISE SPECIFIED**  
 FOR HORIZONTAL MOUNTING, SEE [DATA SHEET 13005](#)  
 CONSULT FACTORY FOR OTHER SIZES AND CONFIGURATIONS

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 Rev. 6.1  
 1 of 1



# Series 800 Vertisocket™ w/Collet Contacts for Vertical Mounting

## FEATURES

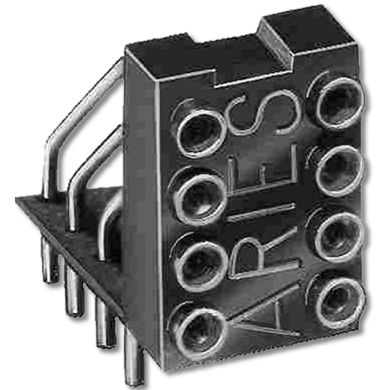
- DIP Packaging of LEDs, Incandescent Lamps, DIP Switches, Test Points, etc.
- Variations of Mounting Positions provide Exceptional Design Freedom
- Accepts Standard LEDs and Incandescent Displays as well as 0.500 [21.70] and 0.600 [15.24] Tall Displays

## GENERAL SPECIFICATIONS

- **BODY MATERIAL:** black UL 94V-0 glass-filled 4/6 Nylon
- **SPACER:** fish paper
- **PIN BODY:** brass 360 1/2-hard per UNS C36000 ASTM B16/B16M-05
- **PIN BODY PLATING:** 200µ [5.08µ] min. 93/7 Sn/Pb per ASTM B545 –OR– 200µ [5.08µ] min. Sn per ASTM B545 Type 1 over 100µ [2.54µ] min. Ni per SAE AMS-QQ-N-290B
- **4-FINGER COLLET CONTACT:** BeCu per UNS C17200 ASTM B194-08
- **CONTACT PLATING:** 30µ [0.76µ] min. Au per MIL-G-45204 over 50µ [1.27µ] min. Ni per SAE AMS-QQ-N-290B
- **CONTACT CURRENT RATING:** 3 amps
- **OPERATING TEMPERATURE:** 221°F [105°C]
- **INSERTION FORCE:** 180g/pin, based on 0.018 [0.46] dia. test lead
- **WITHDRAWAL FORCE:** 90g/pin, based on 0.018 [0.46] dia. test lead
- **NORMAL FORCE:** 140g/pin, based on 0.018 [0.46] dia. test lead
- **ACCEPTS LEADS:** 0.015-0.025 [0.38-0.64] in dia., 0.110-0.150 [2.79-3.81] long

## MOUNTING CONSIDERATIONS

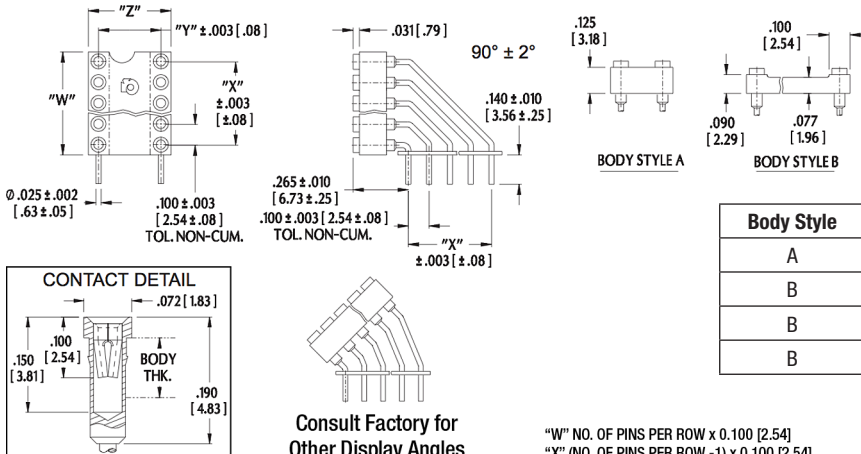
- **SUGGESTED PCB HOLE SIZE:** 0.035 ±0.002 [0.89 ±0.05] dia.



## ORDERING INFORMATION

**XX-X810-90 C XX**

- Optional Pin Body Plating  
TL = Sn/Pb
- Collet Contacts
- 90° Display Angle
- Device Footprint, Dim. "Y"  
2810 = 0.200 [5.08]  
810 = 0.300 [7.62]  
4810 = 0.400 [10.16]  
6810 = 0.600 [15.24]
- Pin Count & Spacing  
(See Table)



Body Style	Centers "Y"	Dim. "Z"	Available Sizes
A	0.200 [5.08]	0.300 [7.62]	8, 10
B	0.300 [7.62]	0.400 [10.16]	8, 10, 12, 14, 16
B	0.400 [10.16]	0.500 [12.70]	8, 10
B	0.600 [15.24]	0.700 [12.78]	8, 10, 12, 14, 16

ALL DIMENSIONS: INCHES [MILLIMETERS]  
ALL TOLERANCES: ±0.005 [0.13] UNLESS OTHERWISE SPECIFIED  
FOR HORIZONTAL MOUNTING, SEE DATA SHEET 13005  
CONSULT FACTORY FOR OTHER SIZES AND CONFIGURATIONS

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13004  
Rev. 6.1  
1 of 1



# Series 800 Vertisocket™ w/Collet Contacts for Horizontal Mounting

## FEATURES

- DIP Packaging of LEDs, Incandescent Lamps, DIP Switches, Test Points, etc.
- Variations of Mounting Positions provide Exceptional Design Freedom
- Accepts Standard LEDs and Incandescent Displays as well as 0.500 [21.70] and 0.600 [15.24] Tall Displays

## GENERAL SPECIFICATIONS

- **STANDARD BODY MATERIAL:** black UL 94V-0 glass-filled 4/6 Nylon
- **SPACER:** fish paper (sockets with "X" 0.300 [7.62] only)
- **PIN BODY:** Brass 360 1/2-hard per UNS C36000 ASTM B16/B16M-05
- **PIN BODY PLATING:** 200μ [5.07μ] min. 93/7 Sn/Pb per ASTM B545 –OR– 200μ [5.07μ] Sn per ASTM B545 Type 1 over 100μ [2.54μ] min. Ni per SAE AMS-QQ-N-290B
- **4-FINGER COLLET CONTACT:** BeCu per UNS C17200 ASTM B194-08
- **CONTACT PLATING:** 30μ [0.76μ] min. Au per MIL-G-45204 over 50μ [1.27μ] min. Ni per SAE AMS-QQ-N-290B
- **ACCEPTS LEADS:** 0.015-0.025 [0.38-0.64] dia., 0.110-0.150 [2.79-3.81] long
- **CONTACT CURRENT RATING:** 3 amps
- **OPERATING TEMPERATURE:** -67°F to 221°F [-55°C to 105°C]
- **INSERTION FORCE:** 180g/pin, based on 0.018 [0.46] dia. test lead
- **WITHDRAWAL FORCE:** 90g/pin, based on 0.018 [0.46] dia. test lead
- **NORMAL FORCE:** 140g/pin, based on 0.018 [0.46] dia. test lead

## MOUNTING CONSIDERATIONS

- **SUGGESTED PCB HOLE SIZE:** 0.035 ±0.002 [0.89 ±0.05] dia.



## ORDERING INFORMATION

**XX-X82 X-90C TL**

Optional Pin Body Plating  
TL = Sn/Pb

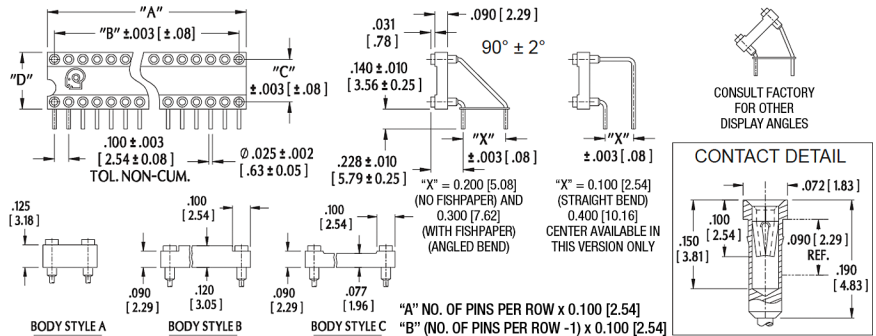
Display Angle

PCB Footprint, Dim. "X"  
0 = 0.100 [2.54]  
2 = 0.200 [5.08]  
3 = 0.300 [7.62]

Device Footprint, Dim. "C"  
282 = 0.200 [5.08]  
82 = 0.300 [7.62]  
482 = 0.400 [10.16]  
682 = 0.600 [15.24]

Pin Count & Spacing, Dim. "C"  
(See Table)

Centers "C"	Dim. "D"	Body Style	Available Sizes
0.200 [5.08]	0.300 [7.62]	A	6 thru 10
		C	6 thru 20
0.300 [7.62]	0.400 [10.16]	B	22 thru 40
0.400 [10.16]	0.500 [12.70]	C	6 thru 22
0.600 [15.24]	0.700 [17.78]	C	6 thru 40
		B	42 thru 48



ALL DIMENSIONS: INCHES [MILLIMETERS]  
ALL TOLERANCES: ±0.005 [0.13] UNLESS OTHERWISE SPECIFIED  
FOR VERTICAL MOUNTING, SEE DATA SHEET 13002  
CONSULT FACTORY FOR OTHER SIZES AND CONFIGURATIONS

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# Series 8 Elevator Socket w/Bifurcated Contacts & Solder Pin Tails

## FEATURES

- Ideal for Elevating Devices (Displays, Switches, etc.) to Desired Level with 0.260 to 1.250 [6.60 to 31.75] Height Extension

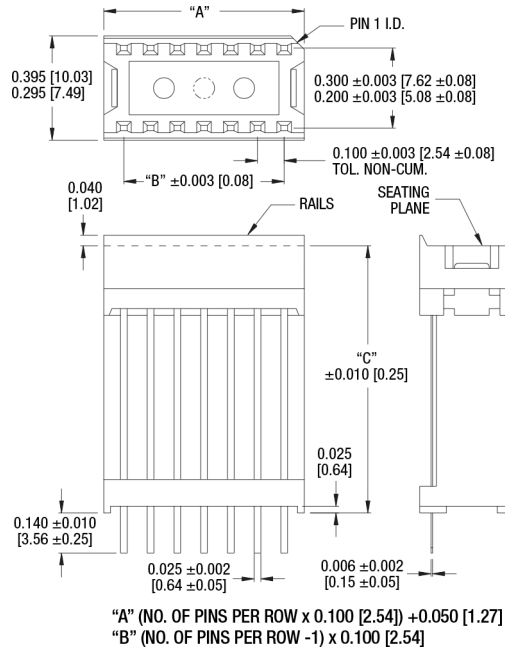
## GENERAL SPECIFICATIONS

- **STANDARD SOCKET BODY & SPACER:** black UL 94V-0 glass-filled 4/6 Nylon
- **BIFURCATED CONTACTS:** Grade A spring-tempered Phosphor Bronze per QQ-B-750
- **CONTACT PLATING:** 50-130µ [1.27-3.30µ] matte Sn per ASTM B545-97(2004)e1 over 50µ [1.27µ] Ni per SAE AMS-QQ-N-290B; -OR- 50-130µ [1.27-3.30µ] 90/10 Sn/Pb per MIL-T-10727 Type 1 over 50µ [1.27µ] Ni per SAE AMS-QQ-N-290B; -OR- 10µ [0.25µ] min. Au per MIL-G-45204 over 50µ [1.27µ] Ni per SAE AMS-QQ-N-290B. (Consult factory for availability)
- **CONTACT CURRENT RATING:** 1 amp
- **INSERTION FORCE:** 110g/pin average
- **WITHDRAWAL FORCE:** 75g/pin average
- **OPERATING TEMPERATURE:** -67°F to 221°F [-55°C to 105°C] Sn and Sn/Pb plating; -67°F to 257°F [-55°C to 125°C] Au plating
- **ACCEPTS:** flat leads up to 0.014 thick x 0.020 wide [0.36-0.51], round leads up to 0.020 [0.51] dia.
- **SOCKET ACCEPTS:** lead lengths from seating plane 0.075-0.160 [1.91-4.06]

## MOUNTING CONSIDERATIONS

- **SUGGESTED PCB HOLE SIZE:** 0.035 ±0.002 [0.89 ±0.05] dia.

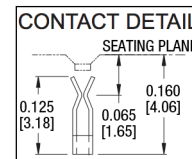
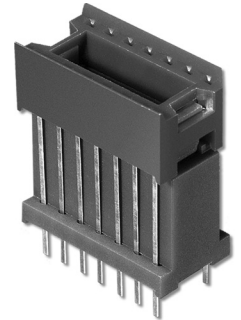
Part No.	Dim. "C"
10-28440-10	0.440 [11.18]
14-8260-10	0.260 [6.60]
14-8350-10	0.350 [8.89]
14-8400-10	0.400 [10.16]
14-8435-10	0.440 [11.18]
14-8470-10	0.470 [11.94]
14-8510-10	0.510 [12.95]
14-8620-10	0.620 [15.75]
14-8770-10	0.770 [19.56]
14-8870-10	0.870 [22.10]
14-81000-10	1.000 [24.40]
14-81100-10	1.100 [27.94]
14-81187-10	1.180 [29.97]
14-81250-10	1.250 [31.75]
16-8430-10	0.430 [10.92]
16-8480-10	0.480 [12.19]
16-8700-10	0.700 [17.78]
16-8810-10	0.810 [20.57]
16-81250-10	1.250 [31.75]



## ORDERING INFORMATION

**XX-X8 XXXX-1XXX XX**

- Optional Rails  
WR = Without Rails
- Plating  
10 = Sn  
10TL = Sn/Pb  
11 = Au (Consult Factory)
- Seating Plane Height  
(See Table, Dim "C")
- Row-to-Row Spacing  
8 = 0.300 [7.62] centers  
(14- & 16-pin)  
28 = 0.200 [5.08] centers  
(10-pin only)
- No. of Pins  
(10, 14, 16)



ALL DIMENSIONS: INCHES [MILLIMETERS]

ALL TOLERANCES: ±0.005 [0.13] UNLESS OTHERWISE SPECIFIED

FOR COLLET CONTACTS ON 0.200 [5.08] CENTERS, SEE [DATA SHEET 13007](#)

FOR COLLET CONTACTS ON 0.300 [7.62] CENTERS, SEE [DATA SHEET 13008](#)

CONSULT FACTORY FOR OTHER SIZES AND CONFIGURATIONS

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13006  
Rev. 1.2  
1 of 1



# Series 8 Elevator Socket w/Collet Contacts & Solder Pin Tails

## FEATURES

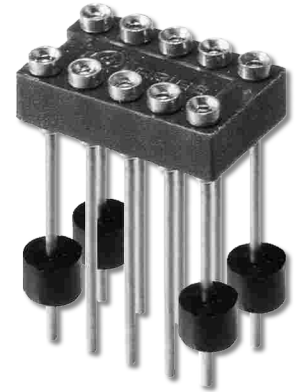
- Ideal for Elevating Devices (Displays, Switches, etc.) to Desired Level with 0.260 to 1.250 [6.60 to 31.75] Height Extension

## GENERAL SPECIFICATIONS

- **STANDARD SOCKET BODY & SPACER:** black UL 94V-0 glass-filled 4/6 Nylon
- **PIN BODY:** brass 360 1/2-hard per UNS C36000 ASTM B16/B16M-05
- **PIN BODY PLATING:** 200 $\mu$  [5.08 $\mu$ ] min. 93/7 Sn/Pb per ASTM B545 –OR– 200 $\mu$  [5.08 $\mu$ ] min. Sn per ASTM B545 Type 1 over 100 $\mu$  [2.54 $\mu$ ] min. Ni per SAE AMS-QQ-N-290B
- **4-FINGER COLLET CONTACT:** BeCu per UNS C17200 ASTM B194-08
- **CONTACT PLATING:** 30 $\mu$  [0.7 $\mu$ ] min. Au per MIL-G-45204 over 50 $\mu$  [1.27 $\mu$ ] min. Ni per SAE AMS-QQ-N-290B
- **CONTACT CURRENT RATING:** 3 amps
- **OPERATING TEMPERATURE:** -67°F to 221°F [-55°C to 105°C]
- **INSERTION FORCE:** 180g/pin, based on 0.018 [0.46] dia. test lead
- **WITHDRAWAL FORCE:** 90g/pin, based on 0.018 [0.46] dia. test lead
- **NORMAL FORCE:** 140g/pin, based on 0.018 [0.46] dia. test lead
- **ACCEPTS LEADS:** 0.015-0.025 [0.38-0.64] dia., 0.110-0.150 [2.79-3.81] long

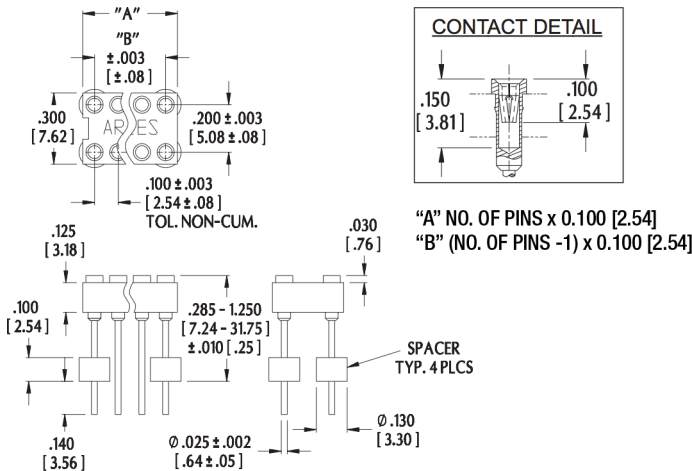
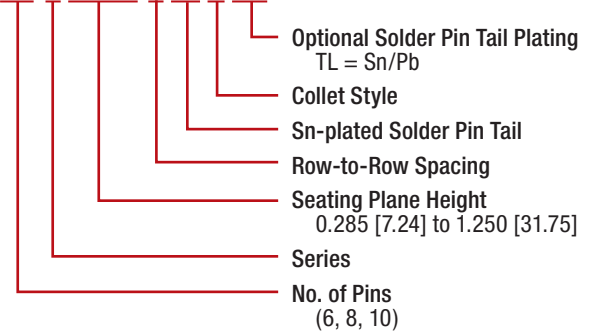
## MOUNTING CONSIDERATIONS

- **SUGGESTED PCB HOLE SIZE:** 0.035  $\pm$  0.002 [0.89  $\pm$  0.05] dia.



## ORDERING INFORMATION

**XX-8 XXXX-2 10 C XX**



ALL DIMENSIONS: INCHES [MILLIMETERS]  
 ALL TOLERANCES:  $\pm$ 0.005 [0.13] UNLESS OTHERWISE SPECIFIED  
 FOR COLLET CONTACTS ON 0.300 [7.62] CENTERS, SEE [DATA SHEET 13008](#)  
 FOR BIFURCATED CONTACTS, SEE [DATA SHEET 13006](#)  
 CONSULT FACTORY FOR OTHER SIZES AND CONFIGURATIONS

CUSTOMIZATION: ARIES SPECIALIZES IN CUSTOM DESIGN AND PRODUCTION. SPECIAL MATERIALS, PLATINGS, SIZES, AND CONFIGURATIONS CAN BE FURNISHED, DEPENDING ON QUANTITY.  
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13007  
 Rev. 6.1  
 1 of 1



# Series 8 Elevator Socket w/Collet Contacts & Solder Pin Tails

## FEATURES

- Ideal for Elevating Devices (Displays, Switches, etc.) to Desired Level with 0.240 to 1.250 [6.10 to 31.75] Height Extension

## GENERAL SPECIFICATIONS

- STANDARD SOCKET BODY & SPACER: black UL 94V-0 glass-filled 4/6 Nylon
- PIN BODY: Brass 360 1/2-hard per UNS C36000 ASTM B16/B16M-05
- PIN BODY PLATING: 10 $\mu$  [0.25 $\mu$ ] min. Au per MIL-G-45204 –OR– 200 $\mu$  [5.08] min. 93/7 Sn/Pb per ASTM B545 –OR– 200 $\mu$  [5.08 $\mu$ ] min. Sn per ASTM B545 Type 1 over 100 $\mu$  [2.54 $\mu$ ] min. Ni per SAE AMS-QQ-N-290B
- 4-FINGER COLLET CONTACT: BeCu per UNS C17200 ASTM B194-08
- CONTACT PLATING: 30 $\mu$  [0.76 $\mu$ ] min. Au per MIL-G-45204 over 50 $\mu$  [1.27 $\mu$ ] min. Ni per SAE AMS-QQ-N-290B
- CONTACT CURRENT RATING: 3 amps
- OPERATING TEMPERATURE: -67°F to 221°F [-55°C to 105°C]
- INSERTION FORCE: 180g/pin, based on 0.018 [0.46] dia. test lead
- WITHDRAWAL FORCE: 90g/pin, based on 0.018 [0.46] dia. test lead
- NORMAL FORCE: 140g/pin, based on 0.018 [0.46] dia. test lead
- ACCEPTS LEADS: 0.015-0.025 [0.38-0.64] dia., 0.110-0.150 [2.79-3.81] long

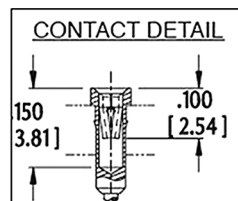
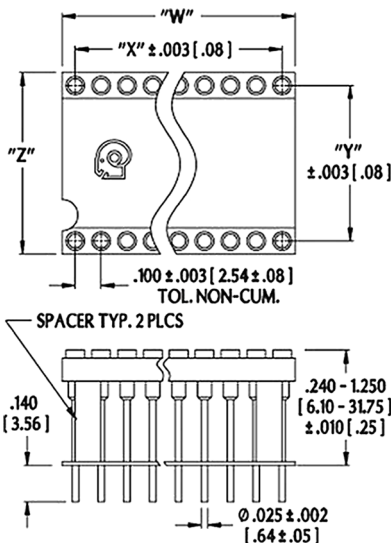
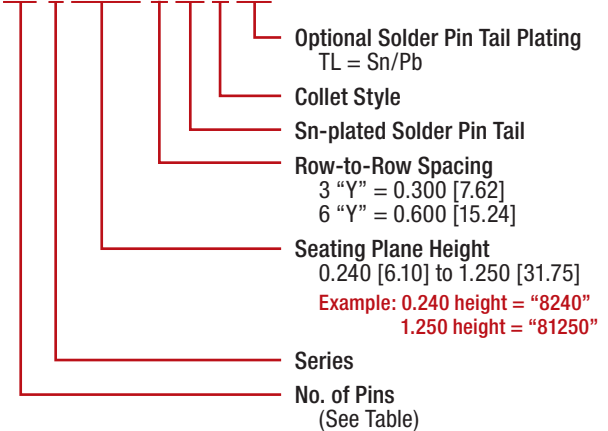
## MOUNTING CONSIDERATIONS

- SUGGESTED PCB HOLE SIZE: 0.035  $\pm$  0.002 [0.89  $\pm$  0.05] dia.

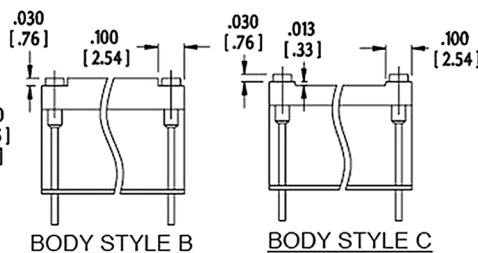


## ORDERING INFORMATION

**XX-8 XXXX-X 10 C XX**



"W" # PINS PER ROW x 0.100 [2.54]  
"X" (# PINS PER ROW - 1) x 0.100 [2.54]



Centers "Y"	Dim. "Z"	Body Style	Available Sizes
0.300 [7.62]	0.400 [10.16]	C	6 thru 20
		B	22 thru 40
0.600 [15.24]	0.700 [17.78]	C	6 thru 40
		B	42 thru 48

ALL DIMENSIONS: INCHES [MILLIMETERS]  
ALL TOLERANCES:  $\pm$ 0.005 [0.13] UNLESS OTHERWISE SPECIFIED  
FOR COLLET CONTACTS ON 0.200 [5.08] CENTERS, SEE DATA SHEET 13007  
FOR BIFURCATED CONTACTS, SEE DATA SHEET 13006  
CONSULT FACTORY FOR OTHER SIZES AND CONFIGURATIONS

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13008  
Rev. 1.3  
1 of 1





# Series 0517 Pin-Line Vertisocket™ w/Collet Contacts

## FEATURES

- Mount components, jumpers, etc., at right angle to PC board
- Available in 1 to 25 positions; cuttable to any number desired

## GENERAL SPECIFICATIONS

- **BODY MATERIAL:** black UL 94V-0 glass-filled 4/6 Nylon
- **PIN BODY:** Brass 360 1/2-hard per UNS C36000 ASTM B16/B16M-05
- **PIN BODY PLATING:** 200μ [5.08μ] 93/7 Sn/Pb per ASTM B545 –OR– 200μ [5.08μ] min. Sn per ASTM B545 Type 1 over 100μ [2.54μ] Ni per SAE AMS-QQ-N-290B
- **4-FINGER COLLET CONTACT:** BeCu per UNS C17200 ASTM B194-08
- **CONTACT PLATING:** 30μ [0.76μ] Au per MIL-G-45204 over 50μ [1.27μ] Ni per SAE AMS-QQ-N-290B
- **CONTACT CURRENT RATING:** 3 amps
- **OPERATING TEMPERATURE:** 221°F [105°C]
- **INSERTION FORCE:** 180g/pin, based on 0.018 [0.46] dia. test lead
- **WITHDRAWAL FORCE:** 90g/pin, based on 0.018 [0.46] dia. test lead
- **NORMAL FORCE:** 140g/pin, based on 0.018 [0.46] dia. test lead
- **ACCEPTS LEADS:** 0.015-0.025 [0.38-0.64] dia., 0.110-0.150 [2.79-3.81] long

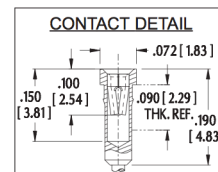
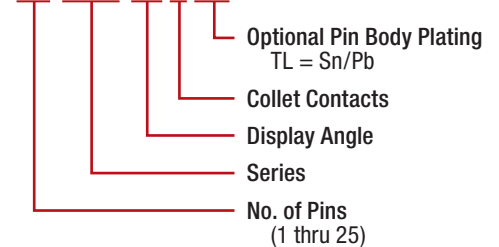
## MOUNTING CONSIDERATIONS

- **SUGGESTED PCB HOLE SIZE:** 0.035 ±0.002 [0.89 ±0.05] dia.

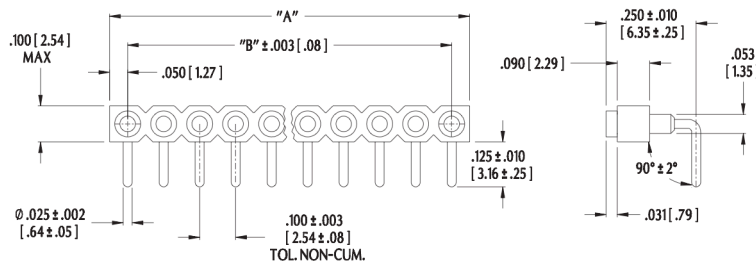


## ORDERING INFORMATION

**XX-0517-90 C XX**



"A"=(NO. OF PINS X .100 [2.54])  
 "B"=(NO. OF PINS - 1) X .100 [2.54]



ALL DIMENSIONS: INCHES [MILLIMETERS]  
 ALL TOLERANCES: ±0.005 [0.13] UNLESS OTHERWISE SPECIFIED  
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Rev. 6.1  
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