

MODEL NO OBO-16240ST SHEET 1 OF 5

PART NAME
Piezoelectric Buzzer

ALTERNATION HISTORY							
Marking	Date	ECN NO.	REV.	Description	Page	PREPARE BY	APPROVE BY
	MAR.10,2010		A	New Document	5	李小蓮	謝明福
※ 1	NOV.10,2011	*****	В	Chang Materials	5	李小蓮	謝明福

REV.	DATE	PREPARED BY	CHECKED BY	APPROVED BY
В	NOV.10,2011	李小蓮	王志偉	謝明福



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MODEL NO OBO-16240ST SHEET 2 OF 5

PART NAME
Piezoelectric Buzzer

MODEL NO: OBO-16240ST

Features: External drive.

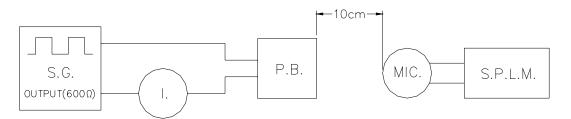
Conformity RoHS Directive(2002/95/EC) Requests.

1. General Specifications:

	Items	Spec.
1.1	Sound Pressure Level	75dB Min. at4.0KHz/5.0Vp-p,Square wave/10cm
1.2	Capacitance	16,000pF±30% at 1.0KHz
1.3	Current Consumption	2 mA Max. at 4000Hz/5.0Vp-p
1.4	Allowable Input Voltage	25Vp-p Max.
1.5	Case Material	LCP(White)
1.6	Lead Pin Material	Tin Plated Brass(Sn)
1.7	Operating Temp. Range	-30°C to +70°C
1.8	Storage Temp. Range	-40°C to +85°C
1.9	Weight	1.0 gms

2. Test Method:

2.1 Standard Test Diagram



S.G. : GAG-808G Audio Ggenerator or EquivalentS.P.L.M. : Sound Pressure Level Meter IEC651 TYPE2

I. : GDM-8145 Multimeter or Equivalent

P.B. : Piezoelectric Buzzer

Note: please pay attention never to be applied DC voltageto piezo sounder.

2.2 Measuring condition

Part shall be measured under a condition

(Temperature: $+5^{\circ}$ C to $+35^{\circ}$ C, Humidity: 45% to 85% R.H.) unless the standard condition (Temperature: $+25\pm3^{\circ}$ C, Humidity: $60\pm10\%$ R.H.) is regulated to measure.

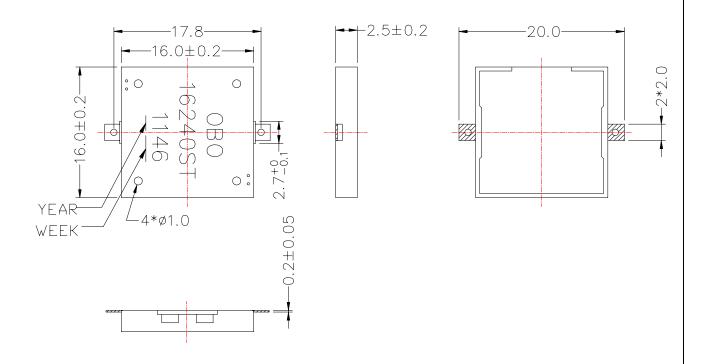


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3. Mechanical Layout and Dimensions:

3.1 Dimendions *1

Tolerance: ±0.3mm Unit: mm



- 3.2. Environment-related substances to be controlled.
 - © Piezoelectric Ceramic Disc.

RoHS Annex:

Application of lead, mercury, cadmium and hexavalent chromium, which are exempted from the requirement of article 4(1).

* Lead in electronic ceramic parts.(e.g. piezoelectronic devices).



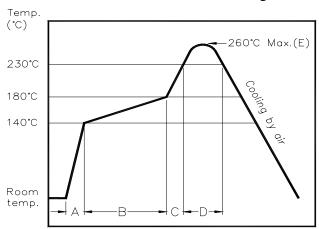
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4. Soldering Condition:

4.1 Reflow Soldering

Recommendable reflow Soldering condition is fllows.



NO.	Items	Condition	Unit
А	Temp. rise gradient	1 ~ 4	°C/sec
В	Heating time	50~150	sec
	Heating temperature	140~180	°C
С	Temp. rise gradient	1 ~ 4	°C/sec
D	Time over 230°C	48 Max.	sec
E	Peak temperature	260°C Max.	.C
	Peak—temp. hold time	Momentary	sec
	Soldering	2	times

Time (Sec)

Note: It's requested that second reflows soldering should be executed after heat of product goes down to normal temperature

4.2 Hand Soldering

Soldering iron temperature 350°C less than 5 second.



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